



GX and X Series

General Duty Pumps

Design

Blackmer's GX and X series models are available in 2, 2.5, 3 and 4 inch flanged port sizes with capacities from 30 to 520 U.S. gpm (114-1,855 lpm). Cast iron construction is standard on all models. The X4 model is also available in ductile iron construction. All models have external ball bearings isolated from the pumpage by mechanical seals.

The GX type pumps feature an integral head-mounted gear reduction drive with oil lubricated, hardened helical gears that provide quiet trouble-free operation. Gear shafts are supported at both ends by ball bearings for smooth operation and long life. A splined shaft simplifies alignment of the pump and reducer, and the reducer can be rotated on the pump head to accommodate a variety of motor sizes without shimming.

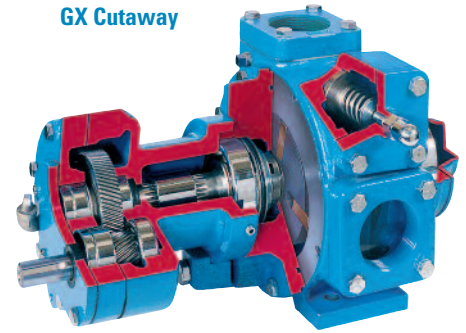
Application

Blackmer's GX and X type pumps are designed to handle a wide range of non-corrosive, non-abrasive industrial liquids and petroleum products. Typical applications include fuel oils, lube oils, jet fuels, gasoline, edible oils and a variety of solvents and thinners such as esters, ketones, naphthas, ethers, amines, aromatics, alcohols, terpenes, glycols and many other similar liquids.

Benefit

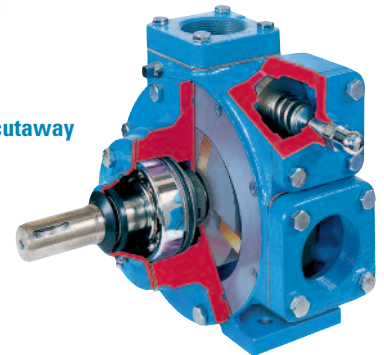
Blackmer's positive displacement rotary pumps utilizing their unique sliding vane design offers the best combined characteristics of sustained high level performance, energy efficiency, trouble-free operation and low maintenance cost. Also, the high suction lift capabilities of these pumps makes them especially suitable for pumping from underground tanks, bulk plant service and aircraft refueling.

GX Cutaway



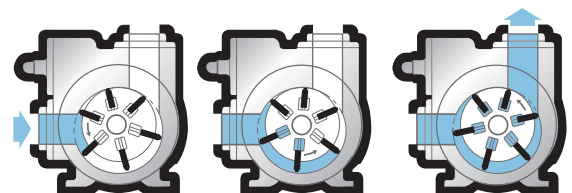
GX3

X2 cutaway



X2-HR

How Blackmer's sliding vane action works





GX and X Series General Duty Pumps

Pump Performance Data*

Pump Model	GX2, X2				GX2.5, X2.5				GX3, X3				GX4, X4				
Rated Pump Speed (RPM)	640	520	420	350	640	520	420	350	640	520	420	350	500	400	300	230	190
U.S. GPM	70	55	44	36	121	96	76	63	270	220	177	146	507	404	299	225	190
LPM	264	210	165	135	461	363	288	237	1023	835	671	544	1919	1532	1135	855	695
HP	3.2	2.6	2.0	1.7	4.7	3.7	2.9	2.4	11.2	8.5	6.5	5.2	20.8	15.9	11.5	8.6	7.0

* Approximate capacities and horsepower (HP) are based on a 100 SSU (22cP) fluid at a 50 psi (3.45 BAR) differential pressure. Refer to Characteristic Curves for capacities and horsepower at other pressures and viscosities.

Centipoise (cP) = Centistokes (cSt) at fluid specific gravity of 1.0.

Maximum Operating Limits

Pump Model	Maximum Pump Speed			Minimum Pump Speed			Maximum Differential Pressure	Maximum Working Pressure	Maximum Operating Temperature
	Speed	Flow ²	Viscosity ³	Speed	Flow ²	Viscosity ³			
	RPM	GPM (LPM)	SSU (cP) ⁴	RPM	GPM (LPM)	SSU (cP) ⁴			
GX2 ¹	780	87 (329)	100 (22)	190	20 (76)	20,000 (4,250)	125 (8.6)	175 (12.1)	300 (149)
X2	780	87 (329)	100 (22)	68	7 (26)	75,000 (15,750)	125 (8.6)	175 (12.1)	300 (149)
GX2.5	780	155 (587)	100 (22)	190	33 (125)	20,000 (4,250)	125 (8.6)	175 (12.1)	300 (149)
X2.5	780	155 (587)	100 (22)	68	12 (45)	75,000 (15,750)	125 (8.6)	175 (12.1)	300 (149)
GX3 ¹	640	270 (1022)	100 (22)	125	46 (174)	20,000 (4,250)	125 (8.6)	175 (12.1)	300 (149)
X3	640	270 (1022)	100 (22)	68	28 (106)	75,000 (15,750)	125 (8.6)	175 (12.1)	300 (149)
GX4 ¹	520	528 (1999)	100 (22)	100	90 (341)	20,000 (4,250)	125 (8.6)	175 (12.1)	300 (149)
X4	520	528 (1999)	100 (22)	68	66 (250)	50,000 (10,500)	125 (8.6)	175 (12.1)	300 (149)

¹GX pump models are limited by gear reducer capability (pressure / rpm / viscosity dependent).

²Flow is normal at 50 psi (3.45 BAR) differential pressure.

³Viscosity listed is maximum. Blackmer GX and X pump models are also well suited for viscosities less than 31 SSU (1 cP).

⁴Centipoise (cP) = Centistokes (cSt) at fluid specific gravity of 1.0.

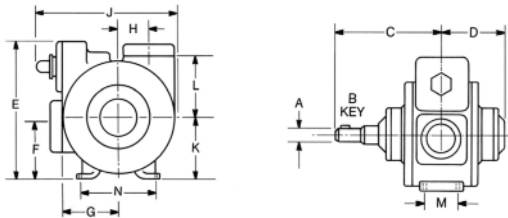
Note: Optional materials of construction may be required to meet specific application requirements — refer to Blackmer Material of Construction Sheet 101-095.

Pipe Companion Flanges

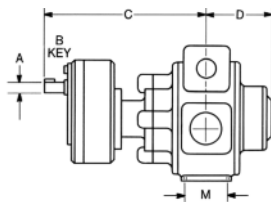
Pump Model	Standard	Optional
GX2 ¹ X2	2" NPT	2" Blackmer Weld
		2" ANSI**
GX2.5 X2.5	2.5" NPT	50 MM DIN**
		2.5" Blackmer Weld
		3" ANSI**
GX3 X3	3" NPT	80 MM DIN**
		3" Blackmer Weld
		3" ANSI**
GX4 X4	4" NPT	80 MM DIN**
		4" Blackmer Weld
		4" ANSI**
		100 MM DIN**

** Din and ANSI Compatible flanges are Raised Flat Faced.

Pump Dimensions



GX and X Pump Models



GX Pump Models

Pump Model	A	B	C	D	E	F	G	H	J	K	L	M	N	Approx. Wt. with Std. Flanges	
GX2	in.	3/4	3/8	11 1/16	5 1/2	8 1/16	3 1/2	4	1 1/2	9 3/4	4	4 1/8	1 1/2	5	110 lbs.
	mm	19	5	294	137	221	89	102	38	248	102	105	41	127	50 kgs.
GX2.5	in.	3/4	3/8	12 3/16	6	9 1/8	3 3/4	4 1/16	1 3/4	10 1/16	4	5 1/16	3	5 1/2	130 lbs.
	mm	19	5	313	152	244	95	110	44	271	102	129	76	140	59 kgs.
GX3	in.	1	1/4	14 1/2	6 1/2	12 3/16	4 1/8	5	2 1/2	13 3/8	5 1/4	5 1/4	2 1/2	6	230 lbs.
	mm	25	6	368	165	310	117	127	64	340	137	133	64	152	104 kgs.
GX4	in.	1 1/8	1/4	18 3/8	8 1/8	15 1/2	5	7 3/8	2 1/2	16 1/8	6 3/8	8	4 1/2	8	430 lbs.
	mm	29	6	473	206	394	127	187	64	429	162	203	114	203	195 kgs.

Pump Model	A	B	C	D	E	F	G	H	J	K	L	M	N	Approx. Wt. with Std. Flanges	
X2	in.	1 1/8	1/4	8	5 1/8	8 1/16	3 1/2	4	1 1/2	9 3/4	4	4 1/8	1 1/2	5	70 lbs.
	mm	29	6	203	137	221	89	102	38	248	102	105	41	127	32 kgs.
X2.5	in.	1 1/8	1/4	8 3/4	6	9 1/8	3 3/4	4 1/16	1 3/4	10 1/16	4	5 1/16	3	5 1/2	93 lbs.
	mm	29	6	222	152	244	95	110	44	271	102	129	76	140	42 kgs.
X3	in.	1 1/8	1/4	9 1/8	6 1/2	12 3/16	4 1/8	5	2 1/2	13 3/8	5 1/4	5 1/4	2 1/2	6	152 lbs.
	mm	29	6	244	165	310	117	127	64	340	137	133	64	152	69 kgs.
X4	in.	1 1/2	3/8	11	8 1/8	15 1/2	5	7 3/8	2 1/2	16 1/8	6 3/8	8	4 1/2	8	275 lbs.
	mm	38	10	280	206	394	127	187	64	429	162	203	114	203	125 kgs.



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